Work Order		522										Page 1
Revision ID:	D4052-1 Eye Bolt			Accept					Setup	Start Stop		
Start Date: 0	2/03/2010 1/03/2010	Start Qty: 10.00 //Req'd Qty: 10.00			Cust Item I Customer:	D:				•		318 11 8 11 9 1 1 89 1
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):		ate:		1	Run	Start Stop		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr							·····			
D4052	A											
Doosan Lathe		DWG REV	PER FOLIO FA892 AND I	0.00 0.00 DWG JL	10/03/02		0	<u>D</u>				
		DEBURR										
110		QC2- Inspect parts off n	nachine FAI/FAIB	ال 0.00	10/03/02							
QC		Memo		0.00								

Quality Control

Work Order ID 56622

Page 2

March 2, 2010 1:06:31 PM

Required Date: 11/03/2010

Item ID:

D4052-1

Accept

Setup Start

Revision ID:

Item Name: Start Date:

Eye Bolt

QC:

02/03/2010

Start Qty: 10.00 Req'd Qty: 10.00

Cust Item ID:

Customer:

Draw

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

Stop

Date: SPC (Y/N):

Date:

Draw

Stop

Sequence ID/ **Work Center ID**

120

Quality Control

Operation Description

QC8- Inspect parts - second check

Memo

Set Up/ **Run Hours**

0.00

0.00

Number Rev.

Accept Qty

Plan

Code

Reject Qty

Reject Number

Insp. Stamp

130

Packaging Packaging

Identify as per dwg & Stock Location: 110

Memo

0.00

0.00

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

March 2, 2010 1:06:31 PM

Work Order ID: 56622

Parent Item:

Comments:

D4052-1

Parent Item Name: Eye Bolt

IPP REV:A NEW ISSUE 10-01-07 JLM VERIFIED BY:DD

Rev:B as per dwg REV.A DD 10.02.22 verified by:EC

Start Date: 02/03/2010^a

Required Date: 11/03/2010

Start Qty: 10.00

Required Qty: 10.00

Date

Component Item ID/ **Item Name** M303R0.750

Replacement Mfg/ Item ID

Purch Purchased

Primary Bin Item Location No

Last Location

Route Seq ID 100

IPP

Unit of Measure Hand

Qty on Remaining 159.3830 1.9695

Qty To Pick Issued

Qty

Status **Issued**

Page 1

303	Round	Bar	0.750
-----	-------	-----	-------

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
MAT	159.383	
107077	0	
113134	51.1	
113295	12.1	
113365	79.3	1.97 - JL 10/03/02
113424	16.883	

Picklist Print

DART AEROSPACE LTD	Work Order:	WWW. 56622
		,,,,
Description: EVE bolt	Part Number:	1-6-2041
Inspection Dwg: \\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Prototype

X First Article

	L				•	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.249	+0	.248	*/**			
016.7	±.030	.312				· · · · · · · · · · · · · · · · · · ·
.25	+ .030	1-252	/			
630	± .030	.629				
0.257	+-005	. 258	/			
.125	+ .610	.126	/		-	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
.75	+.030	.750	/			
.531	+.010	.528	/			
> .03 x 45°	±.030 ± .5°	.03x45°				
. 89	±.630	.891	/			
2.01	±.030	2:010				
1428-3A						
	12678					

11428-3A				.	1	
M.O.W	·2678 ·2653	-266				
171.0.0	• • • • • • • • • • • • • • • • • • • •	1				
			<u> </u>			
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				1		
L						

Ī	Rev	Date	Change	Revised by Approved
Г	Α		New Issue	KJ/JLM

Audited by:

Date:

Prototype Approval:

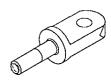
Date:

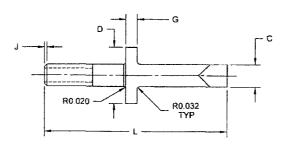
N/A

N/A

Measured by:

THREAD TYPE-





.Wo 56622

2

D4052-X EYE BOLT

P/N	THREAD TYPE	Α	В	С	D	E	F	G	Н	1	J	K	L
D4052-1	1/4-28 UNF-3A	Ø 0.249 +0.000 -0.003	R0.31	0.25	Ø0.63	Ø 0.257	0.050	0.125	0.75	0.531	0.03	0.89	2.01
								1					



NOTES:
1) MATERIAL: AISI 303 STAINLESS STEEL, ROUND BAR
PER DART SPEC M303R

2) FINISH: NIA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

7) WEIGHT: 0.06 lbs

NEW ISSUE A 10.01.28 REV. DESCRIPTION DATE DESIGN RF DART AEROSPACE LTD RF DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4052 MFG. APPR. SHEET 1 OF 1 APPROVED TITLE SCALE EYE BOLT DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE CYD

THE COCCURRY & PRIVITY AND COMP OBITM, AND IS SUPPLED ON THE CUMPLES CONCINCTION THAT IT IS
HOT TO BE LIBED FOR ANY PURPOSE. ON COMPA OR COMMANDATED TO JUST ONESS PERSON WEPOUR. DATE 10.01.28 3

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